



Dart Aerospace Ltd.
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RBEM711V1000101
Job Sheet 173774



Part No: RBEM711V1000101

Job Qty: 4 ea

Part Name: Cowling Sling



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/7/18

Job Tracking No:

Due Date: 3/30/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBEM711V1000101 REV 2 IPP REV A 18.03.05 NEW ISSUE FK VERIFY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
					hrs	Hrs			
90	Start up Operation	4 Ea		3/29/18	0.00	0.00	Start Up Small Fab-2		MLL
110	Small Fab	4 pcs		3/30/18	0.00	4.00	Small Fab-3		MLL DAS
120	QC	4 pcs		3/30/18	0.00	0.00	QC5		38
130	Packaging	4 pcs		3/30/18	0.00	0.00	Packaging3-1		18-05-11
140	QC21-SA	4 Ea		3/30/18	0.00	0.00	QC21		MAY 11 2018

Part Op Descriptions: 110 - 1-Engrave placard RB41011 using marktronic engraver 2- Attach placard with lanyard & ferrules as per DWG

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RB41011	Dart Tooling Placard, Aluminum	4 Ea (1 ea)	90-Start up Operation	5021040
35355T26	Anchor Shackle	4 Ea (1 ea)	110-Small Fab	5050269
35685T55	D-Shackle w/Elongated Body	4 Ea (1 ea)	110-Small Fab	5050297
3896T31	Ferule 1/16 X 3/8" - Aluminum	8 Ea (2 ea)	110-Small Fab	5016493
CL-2-C	Lanyard Wire	2.6400 ft (.66 ea)	110-Small Fab	5026978
RBEM711V1000101-1	Cowling Plate	4 Ea (1 ea)	110-Small Fab	5050576
RBEM711V1000101-11	Long Cable Assembly	4 Ea (1 ea)	110-Small Fab	5067294
RBEM711V1000101-3	Hoop/Cable Assembly	4 Ea (1 ea)	110-Small Fab	5069530

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	RB41011	4	943	0
110-Small Fab	35355T26	4	0	0
	35685T55	4	0	0
	3896T31	8	602	0
	CL-2-C	3	463	0
	RBEM711V1000101-1	4	0	0
	RBEM711V1000101-11	4	0	0
	RBEM711V1000101-3	4	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fak ☐ Cross tube ☐ Water Jet ☐ Engineering Quality ☐	
Date : _____		Step #: _____		QTY Effect _____	
Description Work Order Deviation					
				proval	
				3y	
				ervisor cation	
				linator il	
Root Cause					
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cu ☐	Vrong	
Design ☐	Operator ☐	Bending ☐	Set-up ☐	ensions	
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	tolerance	
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage ☐	ct	
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incol ☐	issing	
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐		
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐		
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐		
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Inc ☐		
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐		
Past Expiry Date ☐	Manufacturing Process ☐				
Misidentified ☐	Past Due ☐	OTHER : _____			

Date: 05/09/18

Inspector: _____
Revision: 2
Serial No/Batch: S069802
Job No: 173774
Part: RBEM711V1000101
Container No: S069802

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AEROSPACE

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